

Paint recommendation: Coated surfaces



Substrates	Primer/ surfacer	Topcoats	Clearcoats
<ul style="list-style-type: none"> Previous coating OEM finishes 	<ul style="list-style-type: none"> ▶ After test: 1K wash primer, 2K Primer High Build, 2K EP Primer High Build, 2K MULTICRYL 	<ul style="list-style-type: none"> Primers/ surfacers can be coated with any topcoat 	<ul style="list-style-type: none"> 2K clearcoat for all 2K topcoats
<ul style="list-style-type: none"> Coil coating Plastic coating Enameled surfaces 	<ul style="list-style-type: none"> ▶ After test: 2K Primer High Build with 2K Special Hardener 	<ul style="list-style-type: none"> Application with different gloss levels and structure effects possible 	<ul style="list-style-type: none"> Direct coating of substrates after consulting and test coating
<ul style="list-style-type: none"> Powder coating 	<ul style="list-style-type: none"> ▶ After test: Etching Promoter 	<ul style="list-style-type: none"> Direct coating with 2K topcoats (PUR, ACRYL) after consulting and test coating 	

Pre-treatment: Coated surfaces



Pre-treatment of surfaces

Previous coating / previous production surfacer

Remove previous coating / surfacer

Mechanical processes: Sanding, blasting
Chemical processes: Etching with acidic or alkaline chemicals, subsequent neutralisation and rinsing

If removal not possible:

Sanding

Degreasing

Sealing with suitable primers / surfacers

Suitable cleaning / degreasing agents: E.g. Multicleaner, solvents, alcohols, silicone remover

Coil Coating / plastic coating / enameled surfaces

Degreasing

Sanding

Suitable cleaning / degreasing agents: E.g. Multicleaner, solvents, alcohols, silicone remover

Powder coating

Direct coating of many powder coats is possible
if Multimix Etching Promoter is used

multimix

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