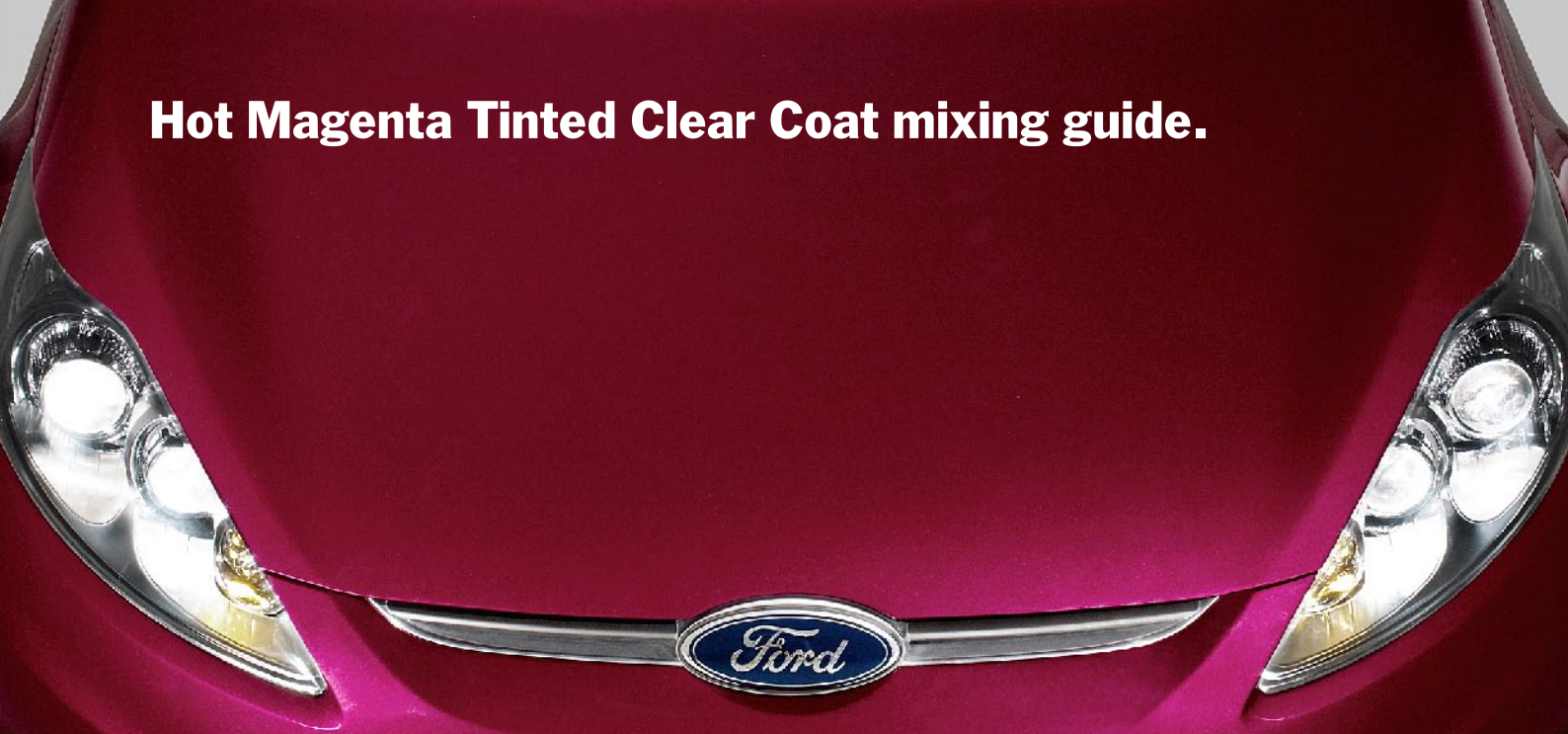


Hot Magenta Tinted Clear Coat mixing guide.



This color shade is supplied by Standex to the Ford production line and was created by the use of a "colored clear coating". To repair this coating an accurate color match is obtained by the use of a basecoat color which is over coated with a clear coat containing a transparent-colored additive used to replicate the exact color OEM color shade.

Standex Clear Coat Additive Ford Magenta HG743

Article number 4024669867367 02086736

To "tint" the 2K Clear Coat mix Additive Ford Magenta as follows:

Clear Coat	Weight	Additive	Mixing ratio
2K HS Clear	100g	4.5g	Hardener as TDS
2K VOC Top Clear	100g	4.5g	Hardener and Thinner as TDS
2K VOC Premium Clear	100g	4.5g	Hardener as TDS
2K VOC High Pro Clear	100g	4.0g	Hardener as TDS



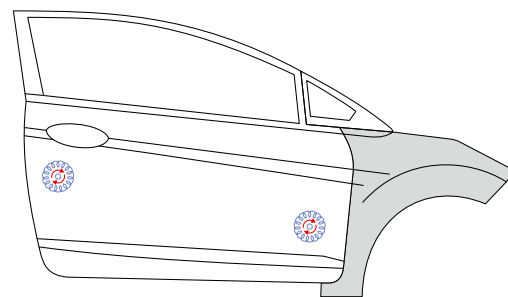
The Art of Refinishing.

Process application guide for 743 Hot Magenta (basecoat metallic and tinted clear coat)

Mix the basecoat color and overcoat with the tinted clear coat to confirm the color match.
Process the repair in the conventional manner with regard to primer / filler and surface sanding etc.

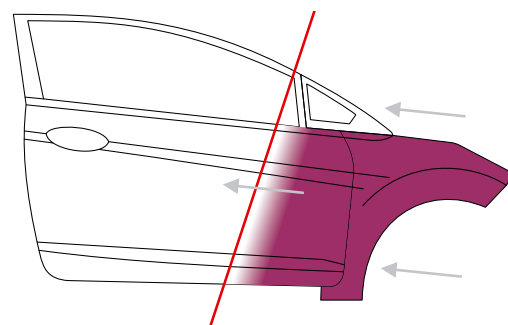
Step 1

For accident repairs parts should be primed and fitted to the vehicle. Adjacent blend areas should be sanded with P2000.



Step 2

Apply the basecoat color to the new part or repaired area and extend the color onto the adjacent blend area using a "fade-out" or "fade-in" technique. The color may also be "angled" slightly to aid the blending.



Step 3

Mix normal clear coat and apply to the adjacent blend area. Mix fresh clear coat with the "Hot-Magenta" additive according and hardener to the TDS. Apply the clear coat in the conventional way to the new part or repair zone and into the wet clear coat. Dry according to the TDS.
The correct choice of hardener and thinner together with a fast application will help to blend two clearcoats together and provide a homogeneous finish.

